

UPCS400 Caster Kit Installation

Congratulations on the purchase of your new UPCS400! This caster kit is designed to make transporting your new insulated transporter smooth and easy. The following instructions will guide you through proper installation procedures. Please read all instructions before beginning installation.

Required Tools for Installation

10 mm Wrench

Parts List

Please verify that all listed parts are present. If any pieces are missing, please call the Cambro Customer Hot Line at 800 833 3003. For safety reasons, do not use any equipment that is not completely assembled.

- A. 5" swivel caster with brake (1 piece)
- B. 5" swivel caster without brake (1 piece)
- C. 5" fixed caster (2 pieces)
- D. Caster Impact Plate (4 pieces)
- E. PT Screws (16 pieces)

Assembly Instructions

1. Turn the UPCS400 upside down on a flat, even surface so the unit is stable.
2. Four recessed caster areas are located on the base of the unit. The two front (door-side) recesses are designed for swivel casters, while the rear recesses are designed for the fixed casters. The swivel caster with brake may be installed on either the left or right front recess.
3. Place one caster impact plate in one of the 2 front (door-side) caster recess areas. The clearance holes of the plate should line up with the corresponding holes of the UPCS400.
4. Place either swivel caster on top of impact plate. Be sure to align the clearance holes of the caster, impact plate, and the UPCS400.
5. Insert a PT screw through the clearance holes of the caster and the impact plate. Use the wrench to tighten the screw $\frac{3}{4}$ of its length. Do not tighten until all 4 screws have been inserted. Repeat this step with remaining 3 screws.
6. Once all 4 screws have been inserted, tighten all until they are firmly seated.
7. Place remaining swivel caster in remaining front caster recess area and complete steps 3–6.
8. Install rigid casters in rear recessed areas following steps 3–6.
9. Set unit right-side-up, and it is ready for use.

For caster care and maintenance, please refer to the enclosed *Caster Care and Maintenance* sheet.

